

Cat® 350 Hydraulic Excavator

The Cat[®] 350 is at the top of its class for productivity. With low owning and operating costs and easy-to-use Cat technology, the excavator will help you get work done on grade and on time.

High Performance, Low Fuel Consumption

- Powerful digging force and strong swing torque enable the use of large buckets up to 3.2 m³ (4.2 yd³) for class-leading productivity.
- Compared to the Cat® 349-07, the 350 consumes up to 13 percent less fuel for lower operating costs and greater profit potential.
- Match the excavator to the job with three power modes Smart, Power, and Eco. Smart mode automatically matches engine and hydraulic power to digging conditions, providing maximum power when needed and reducing power when it isn't to help save fuel. Power mode is maximum power all the time. Eco mode reduces engine speed and keeps it constant to reduce fuel consumption.
- Valve priority puts hydraulic pressure and flow where you command it to go for fast light- to medium-load cycle times.

Boost Efficiency and Productivity

- Boost productivity up to 45 percent with optional Cat Grade technology.
- 2D Grade indicates depth and slope on the monitor with auditory alerts.
- Grade Assist helps you stay on grade simply and effortlessly with single-lever digging.
- Automatically stop excavator swing at operator-defined setpoints in truck loading and trenching applications with Swing Assist, which will help you use less effort and consume less fuel.
- Cat Payload onboard weighing helps you achieve precise load targets to improve your operating efficiency. Pick up a load of material – with either a bucket or grapple – and get a real-time weight estimate without even swinging.
- Combine Payload with VisionLink® and remotely manage your production targets. The monitor's USB port lets you download results from one shift all the way up to 30 days of work so you can manage your progress without needing an internet connection or VisionLink subscription.
- Upgrade to Cat Grade with Advanced 2D and create and edit grade designs with ease on a second high-resolution 254 mm (10 in) touchscreen monitor.
- Upgrade to Cat Grade with 3D and create and edit designs with ease and see the front linkage's full range of motion on a second high-resolution 254 mm (10 in) touchscreen monitor.
- Know the excavator's exact position relative to GPS and GLONASS systems. The machine automatically compensates for excavator pitch and roll caused by sloping ground conditions.
- All Cat Grade systems are compatible with radios and base stations from Trimble, Topcon, and Leica.

- Already invested in a grade infrastructure? You can install grade systems from Trimble, Topcon, and Leica onto the machine.
- Remote troubleshoot connects you to a dealer service pro to help solve your problem and quickly get you to work.
- Remote flash works around your schedule to ensure your machine's software is up to date for optimal performance.
- Standard Product Link[™] provides location, machine hours, fuel usage, productivity, idle time, diagnostic codes, and other machine data on demand through VisionLink online interface, helping you improve jobsite efficiency with lower operating costs.

Built For Rugged Conditions

- The reinforced swing bearing, along with stress-relieved boom and stick, enables the 350 to take on tough work over and over again.
- Work up to 4500 m (14,764 ft) above sea level.
- Automatic hydraulic oil warmup gets you to work faster in cold temperatures and helps prolong the life of components.
- Three levels of filtration protect the engine from dirty diesel fuel.
- Grease sealed between track pins and bushings reduces travel noise and prevents debris from entering to increase undercarriage life.
- Standard built-in protection includes bottom, travel motor, and swivel guards.
- The sloped track frame prevents mud and debris accumulation, helping reduce risk of track damage.

Work in Comfort

- Choose between Essential and Deluxe cabs both with automatic climate control.
- Deluxe cab comes with heated seat to keep you warm and tilt-up console to enable easy entry and exit.
- Control the excavator comfortably with easy-to-reach controls all located in front of you.
- Stow your gear with plenty of in-cab storage beneath and behind the seat, overhead, and in the consoles.
- Use the standard radio's USB ports and Bluetooth® technology to connect personal devices and make hands-free calls.



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Simple to Operate

- Start the engine with a push button; use a Bluetooth key fob or Operator ID passcode.
- Program each joystick button including power mode, response, and pattern – using Operator ID; the machine will remember what you set each time you go to work.
- Navigate quickly on the high-resolution touchscreen monitor or with the aid of the jog dial control.
- Protect your hammer from overworking. Auto hammer stop warns you after 15 seconds of continuous firing and then automatically shuts it off after 30 seconds – all to prevent the tool from overheating and rapid wear.
- Not sure how a function works or how to maintain the excavator?
 Always have the operator's manual at your fingertips in the touchscreen monitor.

Easy Maintenance

- Expect less maintenance cost due to extended and synchronized service intervals.
- Check hydraulic system oil and easily drain fuel system water from ground level.
- Track your excavator's filter life and maintenance intervals via the in-cab monitor.
- Oil and fuel filters are grouped and located on right-hand side of machine for easy maintenance.
- The air intake filter with pre-cleaner has high dust holding capacity.
- The hydraulic oil filter provides improved filtration performance, anti-drain valves to keep oil clean when the filter is replaced, and longer life with a 3,000 hour replacement interval – 50 percent longer than previous filter designs.
- S.O.SSM ports are on ground level, simplifying maintenance and allowing for quick, easy extraction of fluid samples for analysis.

Enhanced Safety

- Keep your excavator secure with Operator ID. Use your PIN code on the monitor to enable the push button starting feature.
- A travel direction indicator helps operators know which way to activate the travel levers.
- A ground-level shutoff switch stops all fuel to the engine when activated and shuts down the machine.
- Enjoy great visibility into the trench, in each swing direction, and behind you with the help of smaller cab posts and larger windows.
- Serrated steps and anti-skid punch plate on the service platform help prevent slipping.
- A rearview camera is standard.

Standard and Optional Equipment

Standard and optional equipment may vary. Consult your Cat® dealer for details.

	Standard	Optional
BOOMS, STICKS, AND LINKAGES		
6.55 m (21'6") Mass boom		✓
6.9 m (22'8") Reach boom		✓
2.5 m (8'2") Mass stick		✓
2.9 m (9'6") Reach stick		✓
3.0 m (9'10") Mass stick		✓
3.35 m (11') Reach stick		✓
3.9 m (12'10") Reach stick		√
CAT TECHNOLOGY		
Cat Product Link™	✓	
Remote flash	√	
Remote troubleshoot	✓	
Cat Grade connectivity		✓
Compatibility with radios and base stations from Trimble, Topcon, and Leica	✓	
Capability to install 3D grade systems from Trimble, Topcon, and Leica	√	
Cat Grade with 2D and offset memory		✓
Cat Grade with Advanced 2D		✓
Cat Grade with 3D		✓
Cat Assist: — Grade Assist — Boom Assist — Bucket Assist — Swing Assist — Lift Assist		√
Cat Payload: — Static weigh — Semiautomatic calibration — Payload/cycle information — USB reporting capability		√
2D E-Fence: - E-ceiling - E-floor - E-swing - E-wall - E-cab avoidance		✓
Auto hammer stop	✓	
Laser catcher		✓
Work tool recognition		✓
Work tool tracking*		✓

(continued on next page)

^{*} Requires PL161 attachment locator on work tool and Bluetooth receiver on machine.

Standard and Optional Equipment (continued)

Standard and optional equipment may vary. Consult your Cat dealer for details.

	Standard	Optional		Standard	Optional
ELECTRICAL SYSTEM			UNDERCARRIAGE AND STRUCTURES		
Maintenance-free 1,000 CCA batteries (×2)	✓		Towing eye on base frame	✓	
Centralized electrical disconnect switch	✓		9 mt (19, 842 lb) counterweight	✓	
LED chassis and boom lights	✓		600 mm (24") double grouser track shoes		✓
ENGINE			600 mm (24") HD double grouser track shoes		✓
Cold start block heaters		✓	750 mm (30") double grouser track shoes		✓
Three selectable modes: Power, Smart, Eco	✓		900 mm (35") triple grouser shoes		✓
Automatic engine speed control	✓			_	
52°C (126°F) high-ambient cooling	✓		***	Essent	tial Deluxe
capacity			CAB		
Hydraulic reverse fan		\checkmark	ROPS	0	
-18°C (0°F) cold start capability	✓		High-resolution 203 mm (8") LCD touchscreen	1	•
-32°C (-25°F) cold start capability		✓	monitor High-resolution 254 mm (10") LCD touchscreer	n 0	0
Double element air filter with integrated	✓		monitor	1 0	0
pre-cleaner			Auto bi-level air conditioner	•	•
HYDRAULIC SYSTEM			Jog dial and shortcut keys for monitor contro) X	•
Boom and stick regeneration circuit	✓		Keyless push-to-start engine control	•	•
Electronic main control valve	✓		Height-adjustable console	Х	•
Automatic hydraulic oil warmup	✓		Tilt-up left-side console	Х	•
Auto dig boost		✓	Air-suspension seat	•	X
Auto heavy lift	✓		Heated air-suspension seat	X	•
Reverse swing damping valve	✓		51 mm (2") seat belt	•	•
Automatic swing parking brake	✓		Monitor integrated Bluetooth radio with USB/	X	
High performance hydraulic return filter	✓		Aux ports	Λ	
Two-speed travel	√		Bluetooth radio with USB/Aux ports	•	Х
Bio hydraulic oil capability	√		12V DC outlets	Х	•
Combined two-way auxiliary circuit		√	24V DC outlets	•	X
SAFETY AND SECURITY			Document storage	Х	•
Caterpillar One Key security system	√		Overhead storage and rear storage with nets	s X	•
Lockable external tool/storage box	√		Beverage holder	•	•
Lockable door, fuel, and hydraulic	<u> </u>		Cup holder	X	•
tank locks	•		Openable two-piece front window		
Lockable fuel drain compartment	✓		Rear window emergency exit	•	•
Service platform with anti-skid plate	√		Radial wiper with washer		•
and recessed bolts			Openable polycarbonate skylight hatch	X	•
RH handrail and handhold	✓		Openable steel hatch	^	X
Signaling/warning horn	✓		LED dome light	•	^
Ground-level secondary engine	✓			Х	•
shutoff switch			Floor welcome light		
Rearview camera and right-hand-	\checkmark		Roof sunscreen	X	•
side mirror			Roller front sunscreen	•	•
SERVICE AND MAINTENANCE			Roller rear sunscreen	0	0
Grouped location of engine oil and fuel filters	✓		Washable floor mat	•	•
Scheduled Oil Sampling (S·O·S SM)	✓		Beacon ready	X	•
sampling ports	•		Cat® Stick Steer	Х	0
Electric refueling pump with		√	Standard Ontional		
automatic shutoff			Optional X Not available		;
			X Not available		

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Technical Specifications

Engine					
Engine Model	C9.3B				
Net Power – ISO 9249:2007	309 kW	414 hp			
Net Power – ISO 9249:2007 (DIN)	420 hp (metric)				
Engine Power – ISO 14396:2002	310 kW	416 hp			
Engine Power – ISO 14396:2002 (DIN)	421 hp (metric)				
Bore	115 mm	5 in			
Stroke	149 mm	6 in			
Displacement	9.3 L	568 in ³			

- Meets China Nonroad Stage III emission standards, equivalent to U.S. EPA Tier 3 and EU Stage IIIA.
- Recommended for use up to 4,500 m (14,760 ft) altitude with engine power derate above 3,000 m (9,840 ft).
- Net power advertised is the power available at the flywheel when the engine is equipped with fan, air intake system, exhaust system, and alternator.
- Engine rating at 1,800 rpm.

Swing Mechanism				
Swing Speed 7.94 rpm				
Maximum Swing Torque	189 kN⋅m 139,275 lbf-f			
W · L				
Weights				
Operating Weight	47 600 kg	104,900 lb		
 Mass boom, M3.0UB (9'10") stick, SD 3.2 m³ (4.2 yd³) bucket, 600 mm (24") double grouser shoes, long undercarriage. 				

Hydraulic System					
Main System – Maximum Flow – Implement	779 L/min (389 × 2 pumps)	206 gal/min (103 × 2 pumps)			
$Maximum\ Pressure - Equipment - Implement$	35 000 kPa	5,076 psi			
Maximum Pressure – Equipment – Lift Mode	38 000 kPa	5,511 psi			
Maximum Pressure – Travel	35 000 kPa	5,076 psi			
Maximum Pressure – Swing	25 700 kPa	3,727 psi			

Service Refill Capacity					
Fuel Tank Capacity	680 L	179.6 gal			
Cooling System	48 L	12.7 gal			
Engine Oil (with filter)	32 L	8.5 gal			
Swing Drive	15 L	4.0 gal			
Final Drive (each)	11 L	2.9 gal			
Hydraulic System (including tank)	550 L	145.3 gal			
Hydraulic Tank (including suction pipe)	217 L	57.3 gal			

Dimensions				
Boom	Reach 6.9 (22'8")		Mass 6.55 (21'6")	
Stick	Reach R3.35TB (11'0")		Mass M2.5UB	
Bucket	SD 2.70 m³ (3.60 yd³)		SD 3.20 m ³ (4.20 yd ³)	
Shipping Height (top of cab)	3260 mm	10'8"	3260 mm	10'8"
Handrail Height	3400 mm	11'2"	3400 mm	11'2"
Shipping Length	11 880 mm	39'2"	11 830 mm	38'10"
Tail Swing Radius	3760 mm	12'4"	3760 mm	12'4"
Counterweight Clearance	1340 mm	4'5"	1340 mm	4'5"
Ground Clearance	520 mm	1'8"	520 mm	1'8"
Length to Center of Rollers	4360 mm	14'4"	4360 mm	14'4"
Track Length	5400 mm	17'9"	5400 mm	17'9"
Track Gauge	2740 mm	9'0"	2740 mm	9'0"
Transport Width – 600 mm (24") Shoes	3340 mm	10'11"	3340 mm	10'11"

Working Ranges and Forces				
Boom	Reach 6.9 (22'8")		Mass 6.55 (21'6")	
Stick	Reach R3.35TB (11'0")		Mass M2.5UB	
Bucket	SD 2.70 m³ (3.60 yd³)		SD 3.20 m ³ (4.20 yd ³)	
Maximum Digging Depth	7690 mm	25'3"	6800 mm	22'4"
Maximum Reach at Ground Line	11 760 mm	38'7"	10 800 mm	35'5"
Maximum Cutting Height	10 700 mm	35'1"	10 070 mm	33'0"
Maximum Loading Height	7380 mm	24'3"	6530 mm	21'5"
Minimum Loading Height	2710 mm	8'11"	3070 mm	10'1"
Maximum Depth Cut for 2440 mm (8'0") Level Bottom	7550 mm	24'9"	6640 mm	21'9"
Maximum Vertical Wall Digging Depth	5630 mm	18'6"	4360 mm	14'4"
Bucket Digging Force (ISO)	266 kN	59,820 lbf	291 kN	65,480 lbf
Stick Digging Force (ISO)	200 kN	45,070 lbf	240 kN	53,850 lbf

Air Conditioning System

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1.00 kg of refrigerant which has a ${\rm CO_2}$ equivalent 1.430 metric tonne.

For more complete information on Cat products, dealer services, and industry solutions, visit us on the web at www.cat.com.

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Materials and specifications are subject to change without notice. Featured machines in photos may include additional equipment. See your Cat dealer for available options.



AEXQ3432-00 (5-2022)

(Afr-ME, CIS, SE Asia, Aus-NZ, S Am)

Build Number: 06A